

Date: Friday, 29/08/2008 11:38:28 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BO 105 SKID TUBE 'I BEAM		
Job Number	: 41668			Part Number	: D2976	
Estimate Number	: 11075			Drawing Number	: D2976 REV A1	
P.O. Number	:			Project Number	: N/A	
This Issue	: 29/08/2008		S.O. No. :	Drawing Revision	: A1	
Prsht Rev.	: NC			Material	:	
First Issue	: / /		Type :	SKIDTUBES	Due Date	04/09/2008
Previous Run	: 41444				Qty:	4
Written By	:			Um:	Each	
Checked & Approved By	: <u>JUD 08-8-29</u>					
Comment	: Est. C 02.10.30 Re-format KJ					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2963084	Extrusion	
		Comment: Qty.: 2.1000 Each(s)/Unit Total : 8.4000 Each(s) Extrusion 'I Beam' thin Pick: Qty Part Number Description Batch 1 D2963-084 Extrusion <u>14459</u>	
2.0	SKIDTUBES 1	SKIDTUBESS RESOURCE 1	
		Comment: LANDING GEAR RESOURCE 1 Cut D2963-084 extrusion to length: (82.00") Use Jig DT8546 to drill pilot holes Open holes to finish size per dwg D2976 Deburr	
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
		Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1	
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>L-G.</u>	

AWM 8-9-2

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

Sign & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/03 HJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

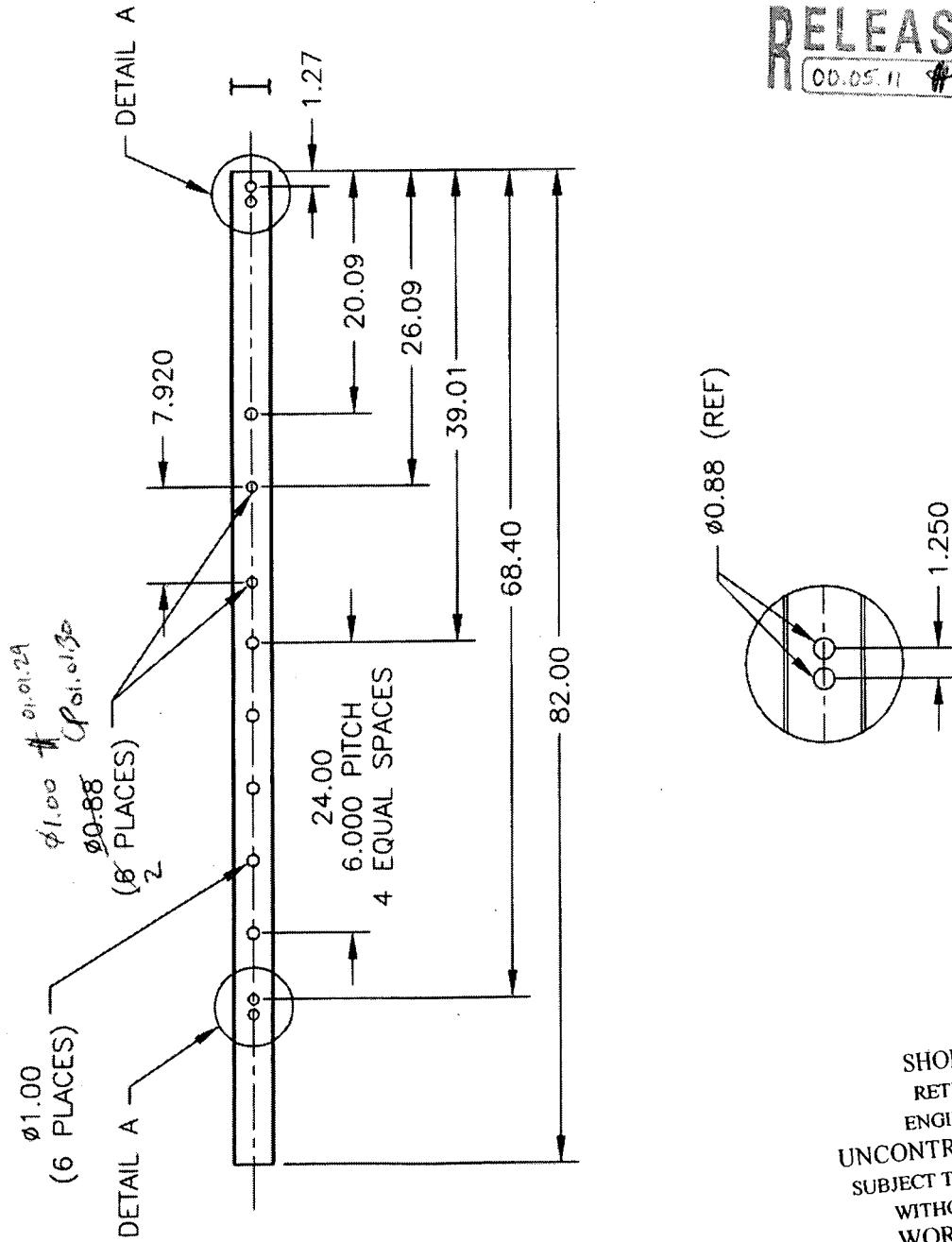
NOTE: Date & initial all entries



QA COPY
DRAFT

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
RF	RF	BELLEVUE, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
#	#	D2976	SHEET 1 OF 1
DATE		TITLE	SCALE
00.03.14		WEB	1:14
A	00.03.14	NEW ISSUE	
A1	01-01-29	OPEN GROUND HANDLING HOLES TO ϕ 1.00	

RELEASED
00.05.11 #



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 411008

MAKE FROM D2963-084 EXTRUSION
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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